

Anti-Slavery and Human Trafficking**Issued by: Bodycote plc Chief Sustainability Officer**Issue 3 / May 2025

1. Policy statement

- 1.1 Modern slavery is a crime and a violation of fundamental human rights. It takes various forms, such as slavery, servitude, forced and compulsory labour and human trafficking, all of which have in common the deprivation of a person's liberty by another in order to exploit them for personal or commercial gain. We have a zero-tolerance approach to modern slavery and we are committed to acting ethically and with integrity in all our business dealings and relationships and to implementing and enforcing effective systems and controls to make all reasonable efforts to ensure modern slavery is not taking place anywhere in our own business or in any of our supply chains.
- 1.2 We are also committed to ensuring there is transparency in our own business and in our approach to tackling modern slavery throughout our supply chains, consistent with our disclosure obligations under the Modern Slavery Act 2015. We expect the same high standards from all of our contractors, suppliers and other business partners, and as part of our contracting processes and contained within our Supplier Code of Conduct, we include specific prohibitions against the use of forced, compulsory or trafficked labour, or anyone held in slavery or servitude, whether adults or children, and we expect that our suppliers will hold their own suppliers to the same high standards.
- 1.3 This policy applies to all persons working for us or on our behalf in any capacity, including employees at all levels, directors, officers, agency workers, seconded workers, volunteers, interns, agents, contractors, external consultants, third-party representatives and business partners.
- 1.4 This policy does not form part of any employee's contract of employment and we may amend it at any time.

2. Responsibility for the policy

- 2.1 The Board of Directors has overall responsibility for ensuring this policy complies with our legal and ethical obligations and that all those under our control comply with it.
- 2.2 Management at all levels are responsible for implementing this policy and ensuring those reporting to them understand and comply with this policy, and are given adequate and regular training on it and the issue of modern slavery in supply chains.
- 2.3 The Chief Sustainability Officer has responsibility for, monitoring the use and effectiveness of this policy, and dealing with any queries about it.
- 2.4 The Group Head of Internal Audit and Risk is responsible for auditing internal control systems and procedures to ensure they are effective in countering modern slavery.
- 2.4 You are invited to comment on this policy and suggest ways in which it might be improved. Comments, suggestions and queries are encouraged and should be addressed to the Chief Sustainability Officer.

3. Compliance with the policy

- 3.1 You must ensure that you read, understand and comply with this policy.

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- 3.2 The prevention, detection and reporting of modern slavery in any part of our business or supply chains is the responsibility of all those working for us or under our control. You are required to avoid any activity that might lead to, or suggest, a breach of this policy.
- 3.3 Examples of modern slavery red flags to be alert to include:
- Workers being subjected to excessive overtime or other overly demanding conditions
 - The supplier providing accommodation for their workers, which may be substandard
 - Lack of grievance mechanisms for employees, or an absence of union / external representation
 - Reluctance to allow inspections or audits
 - The business having no policy or programme in relation to modern slavery and human trafficking, or no similar employee policies
 - Interviews or conversations with workers giving rise to concerns
 - Instances of slavery or human trafficking identified (for example in the press) in the supplier's business, or a linked company
 - Immigrant workers employed by the supplier being from a country that is more prone to slavery
- 3.4 You must notify your manager or the Open Door Line as soon as possible if you believe or suspect that a conflict with this policy has occurred, or may occur in the future.
- 3.5 You are encouraged to raise concerns about any issue or suspicion of modern slavery in any parts of our business or supply chains of any supplier tier at the earliest possible stage.
- 3.6 If you believe or suspect a breach of this policy has occurred or that it may occur, you must notify your manager or report it in accordance with our Open Door Policy as soon as possible.
- 3.7 If you are unsure about whether a particular act, the treatment of workers more generally, or their working conditions within any tier of our supply chains constitutes any of the various forms of modern slavery, raise it with your manager or through the Open Door Line.
- 3.8 We aim to encourage openness and will support anyone who raises genuine concerns in good faith under this policy, even if they turn out to be mistaken. We are committed to ensuring no one suffers any detrimental treatment as a result of reporting in good faith their suspicion that modern slavery of whatever form is or may be taking place in any part of our own business or in any of our supply chains. Detrimental treatment includes dismissal, disciplinary action, threats or other unfavourable treatment connected with raising a concern. If you believe that you have suffered any such treatment, you should inform the Chief Human Resources Officer. If the matter is not remedied, and you are an employee, you should raise it formally using our Grievance Procedure, which can be found in your applicable employee handbook.
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4. Communication and awareness of this policy

- 4.1 Training on this policy, and on the risk our business faces from modern slavery in its supply chains, forms, part of the induction process for all individuals who work for us, and regular training will be provided as necessary.
- 4.2 Our zero-tolerance approach to modern slavery must be communicated to all suppliers, contractors and business partners at the outset of our business relationship with them and reinforced as appropriate thereafter.

5. Breaches of this policy

- 5.1 Any employee who breaches this policy will face disciplinary action, which could result in dismissal for misconduct or gross misconduct.
- 5.2 We may terminate our relationship with other individuals and organisations working on our behalf if they breach this policy.

If you have any further questions, please contact the Chief Sustainability Officer at Bodycote plc registered office +44 (0)1625 505300.

Policy owner:	Chief Sustainability Officer
Second policy owner:	Group General Counsel
Approved by:	Bodycote plc Board
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